

# Friction Discs

New Stock Number	Old Stock No.	Description	Series Used On
8-004-002-00	---	2-1/8" OD x .75" PD spline drive x 1/4" thick <i>Obsolete - no replacement</i>	1-001-009, 1-001-011
8-004-006-00	---	<i>Obsolete - use 5-18-0002-00</i>	
8-004-101-00	410	9-1/4" OD x 3-3/4" square drive x 1/4" thick (kit 5-66-8442-00)	DS, R, H-1000, 42,000
8-004-102-00	---	9-1/4" OD x 4" PD spline drive x 1/4" thick (special duty) (kit 5-66-8410-00)	DS, R, H-1000, 42,000, 81,000
8-004-104-00	---	9-1/4" OD x 4" PD spline drive x 1/4" thick (bulk pack kit 5-66-8416-00)	Splined DS, R, H-1000, 42,000, 81,000
8-004-105-00	---	9-1/4" OD x 4" PD spline drive x 1/4" thick (for use against brass) (kit 5-66-8415-00)	NA-1000, 42,000, 81,000
8-004-107-00	---	10" OD x 5.5" PD spline drive x 5/16" thick (kit 5-66-8411-00)	82,304
8-004-109-00	---	10" OD x 5.5" PD spline drive x 5/16" thick (for use against brass) (kit 5-66-8413-00)	82,300
8-004-201-00	430H	12-3/4" OD x 7.33" PD spline drive X 3/8" thick (kit 5-66-8464-00)	1200, 1300, 46,000, 86,000
8-004-202-00	---	<i>Obsolete - use 8-004-201-00</i>	
8-004-203-00	---	9-1/4" OD x 5.5" PD spline drive x 1/8" thick <i>Obsolete - no replacement</i>	42,000 (345, 460, 575 lb-ft torques)
8-004-205-00	---	<i>Obsolete - use 8-004-206-00</i>	
8-004-206-00	---	10" OD x 5.5" PD spline drive x 3/8" thick	82,000
8-004-208-00	---	10" OD x 5.5" PD spline drive x 3/8" thick (for use against brass)	82,000
8-004-304-00	---	3" OD x 1" square drive x 3/16" thick <i>Obsolete - no replacement</i>	1-103-051, 1-103-061, 1-103-071
8-004-401-00	440	<i>Obsolete - no replacement</i>	H-40 (replaced with 48,000 Series)
8-004 402-00	---	3-3/4" OD x 1.9" PD spline drive x 3/16" thick <i>Obsolete - no replacement</i>	H-40 (replaced with 48,000 Series)
8-004-403-00	---	4-7/16" OD x 1-3/4" square drive x .165" thick <i>Obsolete - no replacement</i>	104,000 (replaced with 48,000 series)
8-004-405-00	---	3.7" OD x 1.75" PD spline drive x 3/16" thick	48,000, 48,100
8-004-501-00	450H	5" OD x 1-3/4" square drive x 3/16" thick (kit 5-66-8452-00)	All 55,X00 and 50
8-004-502-00	451H	<i>Obsolete - use 8-004-501-00</i>	
8-004-502-01	---	<i>Obsolete - use 8-004-501-00</i>	
8-004-503-01	---	<i>Obsolete - use 8-004-501-00</i>	UH, UHB, UHF, UHC, UHCB-50, 65,000, 65,300
8-004-504-00	---	5" OD x 2.4" PD spline drive x 3/16" thick (12 teeth) (kit 5-66-8440-00)	All 55,X00 and 50, 65,300
8-004-506-00	---	5" OD x 2-1/3" spline x 7/32" thick <i>Obsolete - no replacement</i>	58,500
8-004-507-00	---	5" OD x 2" PD spline drive x 3/16" thick (kit 5-66-8462-00)	All 56,X00
8-004-508-00	---	5" OD x 1.75" PD spline drive x 3-16" thick (14 tooth) (kit 5-66-8463-00)	54,000 (Lift-Tech/Columbus McKinnon)
8-004-601-00	460	3-7/8" OD x 1-3/4" square drive x 1/4" thick <i>Obsolete - no replacement</i>	Standard X-60, H-60, NA-60
8-004-602-00	---	<i>Obsolete - use 8-004-601-00</i>	
8-004-664-00	---	12-3/4" OD x 7.33" PD splined drive x 3/8" thick (for use against brass) (kit 5-66-8468-00)	NA-1300, 46,000, 86,000

New Stock Number	Old Stock No.	Description	Series Used On
8-004-701-00	480	7-1/4" OD x 2-3/4" square drive x 1/4" thick (kit 5-66-8472-00)	Standard S, DS, R, H-80, H, HT-70, 87,000
8-004-702-00	---	7-1/4" OD x 2-3/4" square drive x 1/4" thick (special duty)	87,000, S, DS, R, H-80, H, HT-70, 87,300
8-004-703-00	---	<i>Obsolete - use 8-004-702-00</i>	
8-004-704-00	---	<i>Obsolete - use 8-004-707-00</i>	
8-004-705-00	---	<i>Obsolete - use 8-004-702-00</i>	
8-004-706-00	---	<i>Obsolete - use 8-004-702-00</i>	EXG, EXGF, UH, UHF-70, 80, 67,000, 77,000
8-004-707-00	---	7-1/4" OD x 4" PD spline drive x 1/4" thick (kit 5-66-8478-00) (24T)	S, DS, R, H-80, H, HT-70, 87,000
8-004-707-02	---	7-1/4" OD x 4" PD spline drive x 1/4" thick (kit 5-66-8492-00) (24T)	87,000 pre-burnished
8-004-710-00	---	6-1/2" OD x 2-3/4" square drive x 1/4" thick (kit 5-66-8475-00)	57,000
8-004-712-00	---	<i>Obsolete - use 8-004-710-00</i>	
8-004-716-00	---	7-1/4" OD x 4" PD spline drive x 1/4" thick (kit 5-66-8482-00)	87,000 high inertia
8-004-717-00	---	7-1/4" OD x 3" PD spline drive x 1/4" thick, HD Tire Press (kit 5-66-8488-00)	87,000 Special Duty; 87,300 Rev B Spline
8-004-718-00	---	7-1/4" OD x 2-3/4" square drive x 1/4" thick (kit 5-66-8474-00)	87,000 high inertia
8-004-725-00	---	7-1/4" x 3" PD patented spline drive x 1/4" thick (kit 5-66-8483-00)	87,X00 (new spline)
8-004-725-02	---	7-1/4" OD x 3" PD spline drive x 1/4" thick (kit 5-66-8483-02)	87,000 Wet Grind (Pre-burnished) Rev B
8-004-726-00	---	7-1/4" OD x 3" PD spline drive x 1/4" thick (kit 5-66-8484-00)	87,000 High Inertia Rev B Spline
8-004-726-02	---	7-1/4" OD x 3" PD spline drive x 1/4" thick, Hi-Inertia (kit 5-66-8484-02)	87,000 (125 lb-ft) Rev B Spline
8-004-727-00	---	7-1/4" OD x 2-3/4" square drive x 1/4" thick, Tire Press (kit 5-66-8494-00)	87,000
8-004-728-00	---	7-1/4" OD x 3" PD spline drive x 1/4" thick, Tire Press disc (kit 5-66-8493-00)	87,000 Rev B Spline
8-004-729-00	---	7-1/4" OD x 3" PD spline drive x 1/4" thick, Special Duty (kit 5-66-8495-00)	87,000 Rev B Spline
5-18-0002-00	---	2-1/8" OD X .75" PD spline drive x 1/4" thick (non-metallic carrier ring) <i>Obsolete - no replacement</i>	1-001-015
5-18-1001-00	---	9-1/4" OD x 4" PD spline drive x 1/4" thick (plated steel) (24 tooth) (kit 5-66-5811-00)	81,000
5-18-1002-00	---	10" OD x 5.5" PD x 5/16" thick (plated steel) (55 tooth) (kit 5-66-5812-00)	82,300
5-18-2001-00	---	10" OD x 5.5" PD spline drive x 3/8" thick (ST carrier ring) (kit 5-66-5821-00)	82,000
5-18-2002-00	---	10" OD x 5.5" PD spline drive x 3/8" thick (bronze carrier ring) (kit 5-66-5822-00)	82,000
5-18-3001-00	---	Friction plate with bonded friction material one side (1 disc) <i>Obsolete - no replacement</i>	1-103-001, 1-103-011, 1-103-021
5-18-3002-00	---	Friction plate with bonded friction material two sided (2 disc) <i>Obsolete - no replacement</i>	1-103-021
5-18-6601-00	---	12-1/2" OD x 7.33" PD spline drive x 3/8" thick (C.I. carrier ring) <i>Obsolete - no replacement</i>	46,000, 86,000
5-18-6602-00	---	12-1/2" OD x 7.33" PD spline drive x 3/8" thick (bronze carrier ring) (kit 5-66-5862-00)	46,000, 86,000, 86,600
5-18-7001-00	---	7-1/4" OD x 4" PD spline drive 1/4" thick (bronze carrier ring) (24 tooth) (kit 5-66-5871-00)	87,000 (with CI or DI pressure plate and stationary disc)
5-18-7002-00	---	7-1/4" OD x 4" PD spline drive x 1/4" thick (bronze carrier ring) (24 tooth) (kit 5-66-5871-10)	87,000 (with brass pressure plate and stationary discs)
5-18-7003-00	---	7-1/4" OD x 3" PD spline drive x 1/4" thick (aluminum) (kit 5-66-5873-00)	87,000 Rev B spline
5-18-7004-00	---	7-1/4" OD x 3" PD spline drive x 1/4" thick (aluminum) (kit 5-66-5874-00)	87,000 Rev B spline

## Friction Disc Date Codes

1. Contact factory on date codes **before March 1986**.
2. Friction disc date code **March 1986 to March 1, 1994**.

9	1	6	5
Year of Manufacture	Week of Manufacture	Day of Manufacture	
6 = 1986	(16th week of the year)	1 = Monday	
7 = 1987		2 = Tuesday	
8 = 1988		3 = Wednesday	
9 = 1989		4 = Thursday	
0 = 1990		5 = Friday	
1 = 1991			
2 = 1992			
3 = 1993			

3. Friction disc date code **after March 1, 1994**.

9	4	A	1	6
Year of Manufacture	Day of Manufacture	Production Week		
1994 = 94	A = Monday	(16th week of the year)		
1995 = 95	B = Tuesday			
1996 = 96	C = Wednesday			
2000 = 00	D = Thursday			
	E = Friday			
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2015 = 15				
2016 = 16				



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