

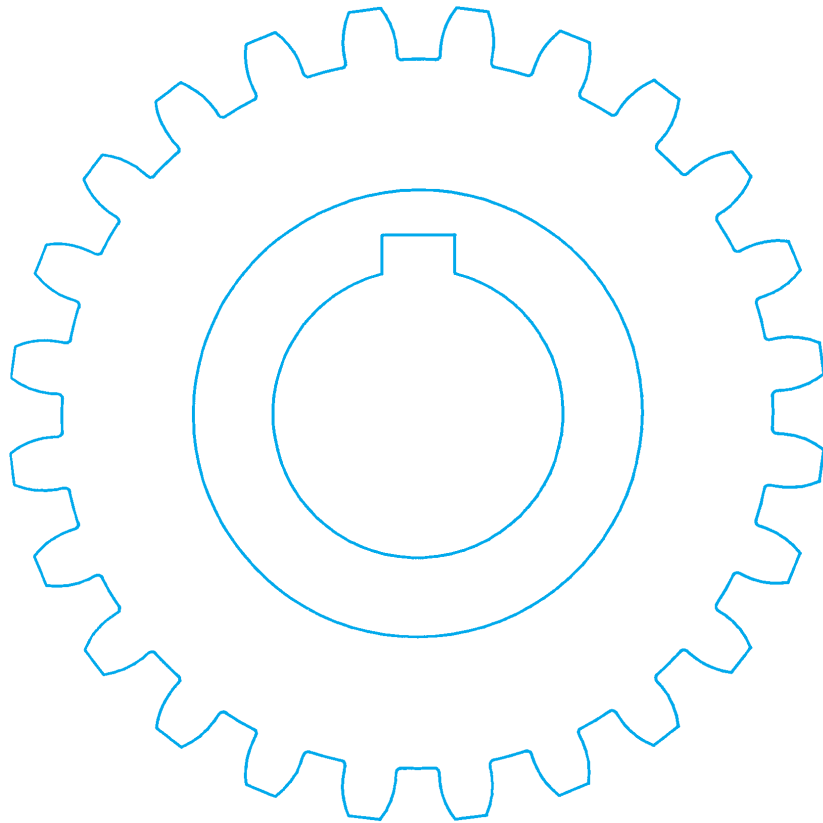
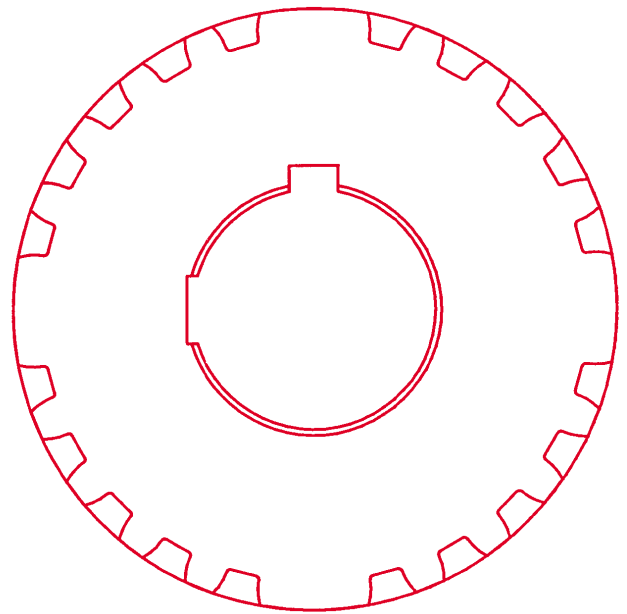
Hub Replacement Guide for 87,000 Series

Use as a template to identify your proper replacement hub.

Bore Diameter Chart	
B	5/8
C	3/4
D	7/8
E	1-1/8
F	1-1/4
G	1-3/8
H	1-5/8
I	1-3/4
J	1-7/8
L	1

NEW Patented Spline Hub
(for use in 87,000 Series Brakes labeled Rev. B)

Torque (lb-ft)	Basic Part Number "X" Denotes Bore Diameter
6, 10, 15, 25 and 35	5-16-7201-00-01X
50 and 75	5-16-7202-00-01X
105	5-16-7203-00-01X

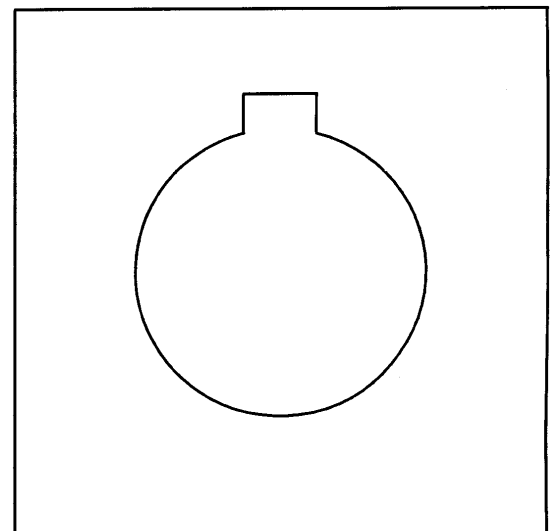


Original Spline Hub

Torque (lb-ft)	Basic Part Number "X" Denotes Bore Diameter
6, 10, 15, 25 and 35	5-16-7107-00-01X
50 and 75	5-16-7108-00-01X
105	5-16-7109-00-01X

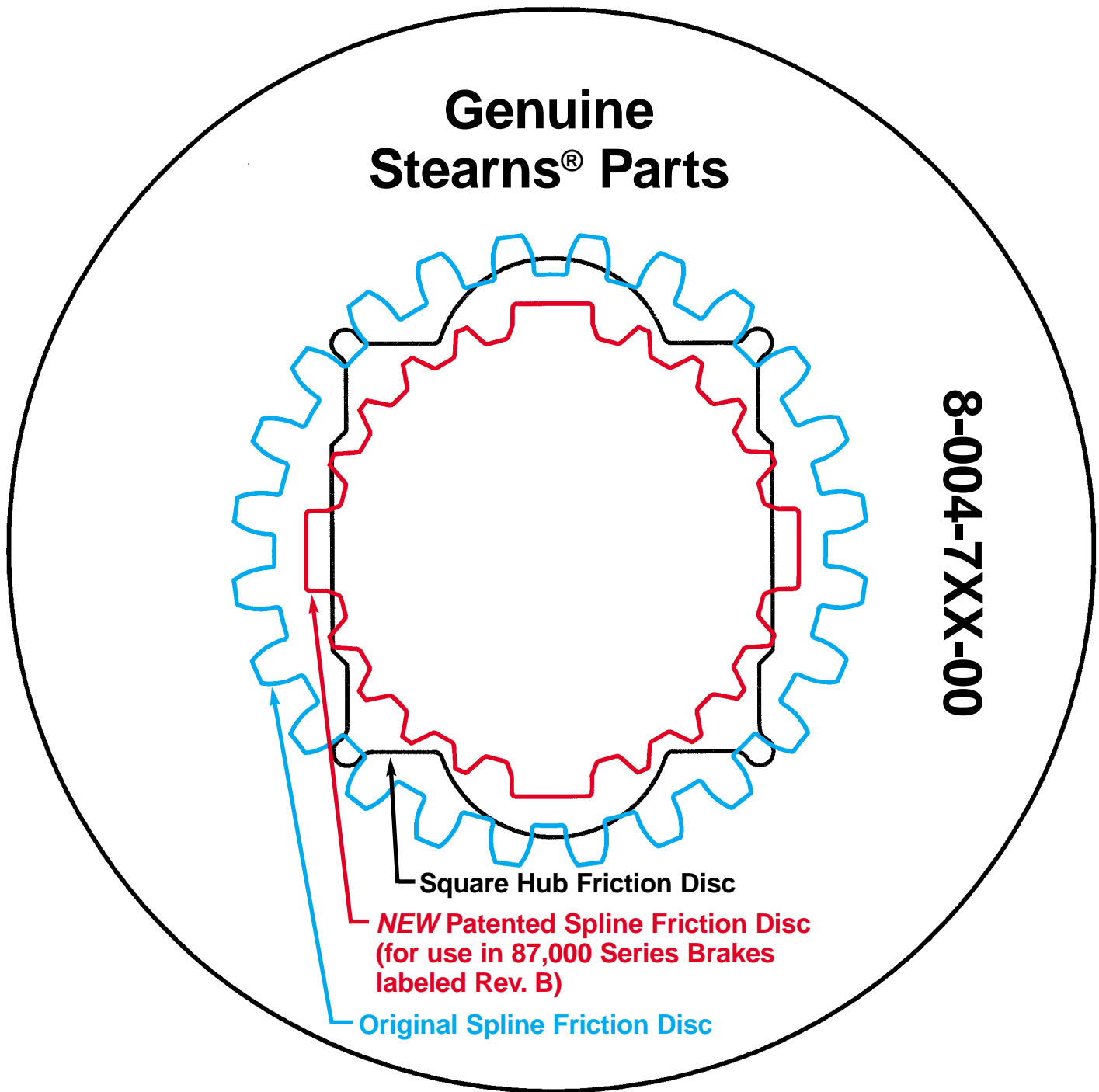
Square Hub

Torque (lb-ft)	Basic Part Number "X" Denotes Bore Diameter	NEMA Enclosure
6, 10, 15, 25 and 35	5-16-7101-00-01X	NEMA 2
	5-16-7102-00-01X	NEMA 4
50 and 75	5-16-7103-00-01X	NEMA 2
	5-16-7104-00-01X	NEMA 4
105	5-16-7105-00-01X	NEMA 2
	5-16-7106-00-01X	NEMA 4



Friction Disc Replacement Guide for 87,000 Series

Use as a template to identify your proper replacement discs.



Part Numbers

Description	Standard Friction Disc		Hi-Inertia Friction Disc	
	1 Disc	Bulk Pack (30)	1 Disc	Bulk Pack (30)
New Spline Disc	5-66-8483-00	5-66-8481-00	5-66-8484-00	5-66-8485-00
Original Spline Disc	5-66-8478-00	<i>not available</i>	5-66-8482-00	5-66-8480-00
Square Hub Disc	5-66-8472-00	5-66-8470-00	5-66-8474-00	5-66-8473-00

Genuine Stearns® Parts 8-004-7XX-00

Square Hub Friction Disc
NEW Patented Spline Friction Disc
(for use in 87,000 Series Brakes
labeled Rev. B)
Original Spline Friction Disc

Bore Diameter Chart	
B	5/8
C	3/4
D	7/8
E	1-1/8
F	1-1/4
G	1-3/8
H	1-5/8
I	1-3/4
J	1-7/8
L	1