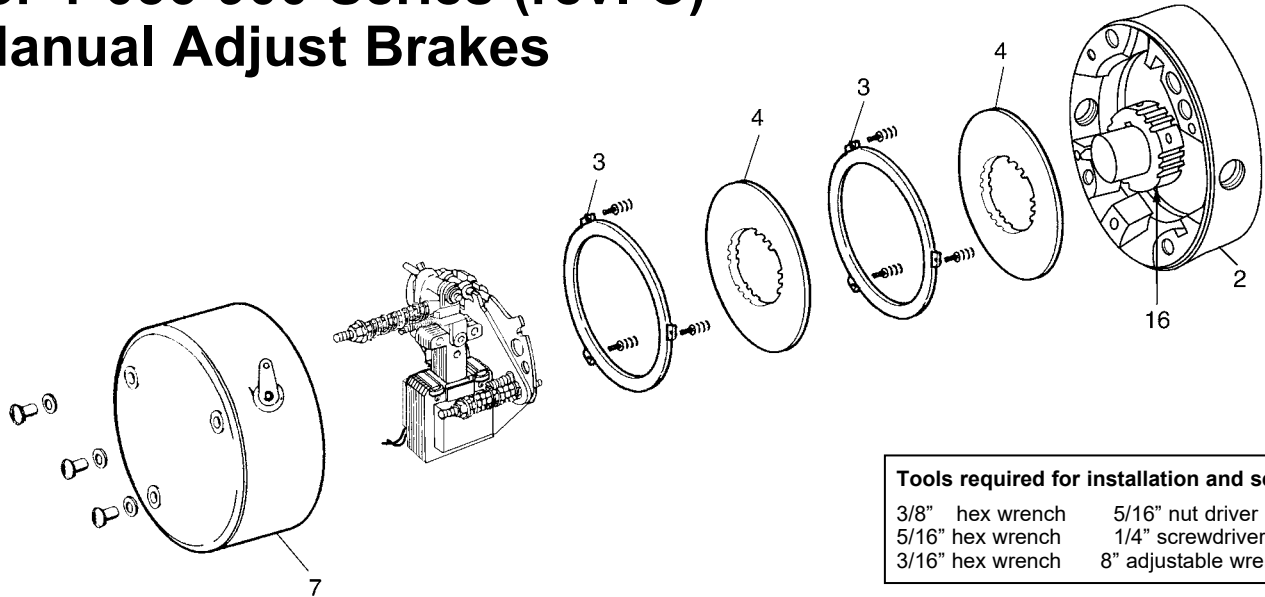


## Parts List for 1-056-900 Series (rev. C) Manual Adjust Brakes

For Installation and Service Instructions refer to sheet part number 8-078-905-60. Instructions and parts list also available at [www.stearnsbrakes.com](http://www.stearnsbrakes.com).

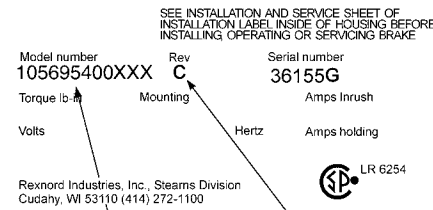


### Tools required for installation and servicing:

3/8" hex wrench	5/16" nut driver
5/16" hex wrench	1/4" screwdriver
3/16" hex wrench	8" adjustable wrench

### Typical Nameplate

**Stearns®**



**MODEL NUMBER**  
Refer to actual nameplate on  
brake for additional information

**REVISION CONTROL**

### IMPORTANT

Please read these instructions carefully before installing, operating, or servicing your Stearns Brake. Failure to comply with these instructions could cause injury to personnel and/or damage to property if the brake is installed or operated incorrectly. For definition of limited warranty/liability, contact Rexnord Industries, LLC., Stearns Division, 5150 S. International Dr., Cudahy, WI 53110, (414) 272-1100.

### Caution

1. Installation and servicing must be made in compliance with all local safety codes including Occupational Safety and Health Act (OSHA). All wiring and electrical connections must comply with the National Electric Code (NEC) and local electric codes in effect.

2. Do not operate the brake in atmospheres containing explosive gases or dusts.
3. To prevent an electrical hazard, disconnect power source before working on the brake. If power disconnect point is out of sight, lock disconnect in the *off* position and tag to prevent accidental application of power.
4. Make certain power source conforms to the requirements specified on the brake nameplate.
5. Be careful when touching the exterior of an operating brake. Allow sufficient time for brake to cool before disassembly. Surfaces may be hot enough to be painful or cause injury.
6. Do not operate brake with housing removed. All moving parts should be guarded.
7. Installation and servicing should be performed only by qualified personnel familiar with the construction and operation of the brake.
8. For proper performance and operation, only genuine Stearns parts should be used for repairs and replacements.
9. After usage, the brake interior will contain burnt and degraded friction material dust. This dust must be removed before servicing or adjusting the brake.

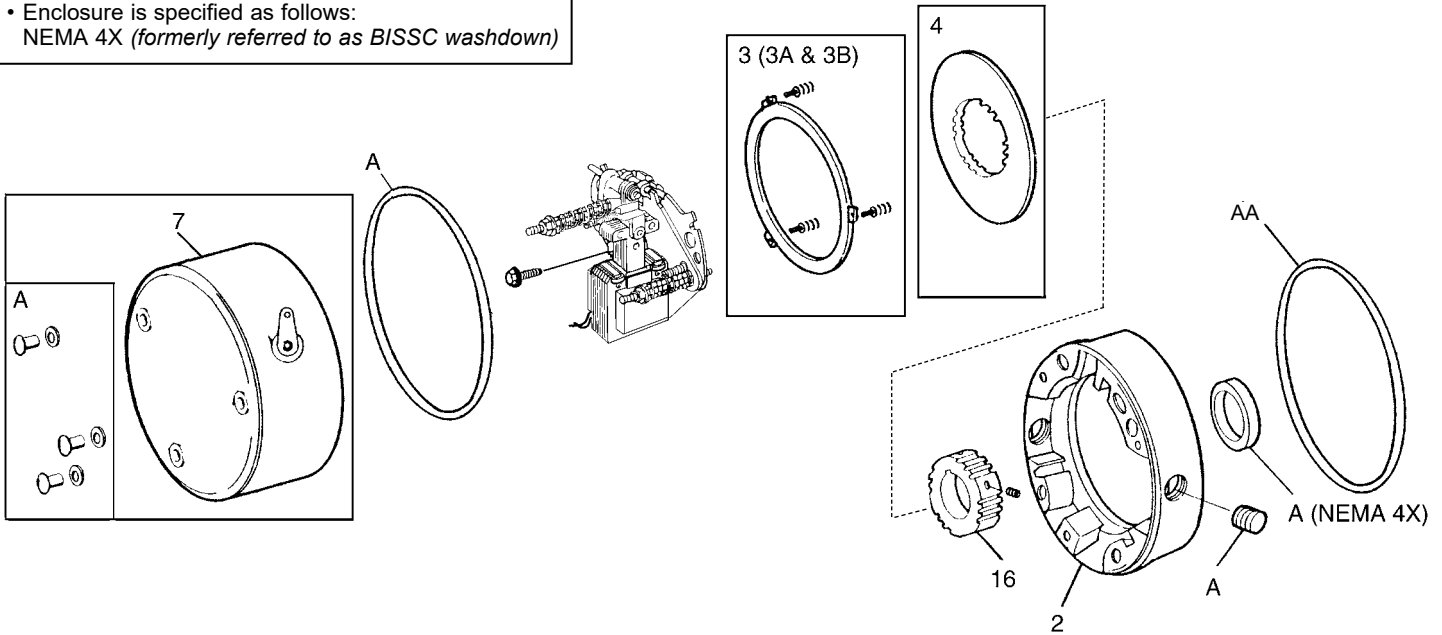
**DO NOT BLOW OFF DUST** using an air hose. It is important to avoid dispersing dust into the air or inhaling it, as this may be dangerous to your health.

- a) Wear a filtered mask or a respirator while removing dust from the inside of a brake.
- b) Use a vacuum cleaner or a soft brush to remove dust from the brake. When brushing, avoid causing the dust to become airborne. Collect the dust in a container, such as a bag, which can be sealed off.

**Caution!** While the brake is equipped with a manual release to allow manual shaft rotation, the motor should not be run with the manual release engaged, to avoid overheating the friction disc(s).

**Information required when ordering replacement parts:**

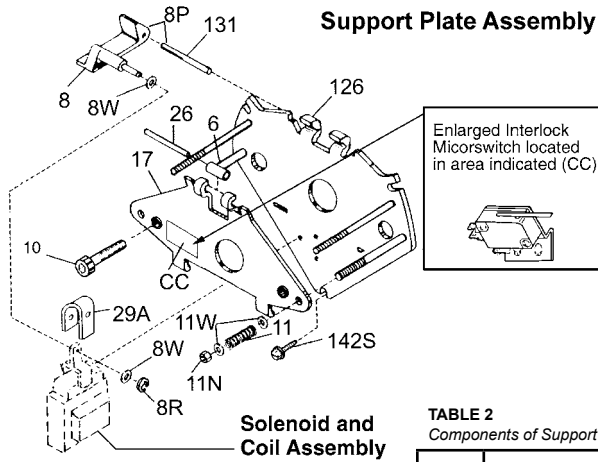
- Give Part Number of parts or kits needed, Brake Model Number, and Brake Serial Number. The Brake Model and Serial Number may identify special brakes not covered by this parts list.
- When ordering hubs, specify shaft diameter (hub bore) and keyway.
- Enclosure is specified as follows:  
NEMA 4X (formerly referred to as BISSC washdown)



**TABLE 1**  
Components of Standard AC Brake

			Torque (lb-ft)	3	6	10	15	20 and 25
			Current	AC	AC	AC	AC	AC
			NEMA Enclosure	4X	4X	4X	4X	4X
			Brake Model Number →	1-056-914-00	1-056-924-00	1-056-934-00	1-056-944-00	1-056-954-00 & -964-00
Item	Description	Part Number ↓						
AA	Gasket NEMA 4 (close coupled only)	8-122-503-00	X	X	X	X	X	X
A	Hardware kit - NEMA 4X	5-66-1020-00	1	1	1	1	1	1
7	Housing & Release Assembly - NEMA 4X	5-07-5045-00	1	1	1	1	1	1
3	Stationary disc kit (3 disc horizontal)	5-66-8354-00	1	1	1	1	3	
3A	Stationary disc kit (2 disc universal)	5-66-8355-00						
3B	Stationary disc kit (3 disc vertical)	5-66-8356-00					1	
<i>Not Shown</i>	Vertical spring kit (3 disc)	5-63-0525-00						1
4	Friction disc kit	5-66-8462-00	2	2	2	2	2	3
DP	Disc pack kit - 2 disc Disc pack kit - 3 disc	5-66-8602-00 5-66-8603-00	1	1	1	1	1	1
16	Hub and set screw assembly 2 & 3 1 disc	5-16-5153-00-01B 5-16-5153-00-01D 5-16-5153-00-01E	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1
2	Endplate Endplate & Seal Assembly	2 & 3 disc close coupled 1 disc (NEMA 4X) 2 & 3 disc (NEMA 4X)	8-002-582-22-30F 5-02-5048-00	X 1	X 1	X 1	X 1	X 1

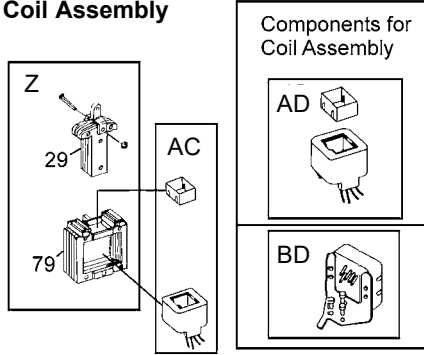
X - Model numbers with the number 8 in the 8th position indicate close coupled brakes.



**TABLE 2**  
Components of Support Plate and Coil Assembly

			Torque (lb-ft)					
			3	6	10	15	20	25
			NEMA Enclosure					
			4X	4X	4X	4X	4X	4X
			Support Plate Assy. (Items 6 through 131 and Z)→					
Item	Description	Part Number↓	5-42-5601-00-34	5-42-5605-00-34	5-42-5607-00-34	5-42-5609-00-34	5-42-5611-00-34	5-42-5611-00-34
6	Bearing	8-006-501-00	1	1	1	1	1	1
8	Solenoid lever	8-008-504-01	1	1	1	1	1	1
8P	Solenoid Lever & Pin Assembly	8-008-507-00	1	1	1	1	1	1
8R	Retaining ring	9-03-0057-00	1	1	1	1	1	1
8W	Spacer	9-45-0168-00	2	2	2	2	2	2
11N	Torque adjustment nut	9-40-3928-00	2	2	2	2	2	2
10	Wear adjustment screw	9-17-8420-00	2	2	2	2	2	2
11	Pressure spring	9-70-1215-00	2					
	Pressure spring	9-70-1523-00		2	2			
	Pressure spring	9-70-1524-00				2	2	2
11W	Spring washer	9-46-0010-00		4	4	4	4	4
17	Lever arm and stop nut assy.	5-17-5011-00	1	1	1	1	1	1
26	Bearing pin	9-29-4826-00	1	1	1	1	1	1
29A	Plunger stop	8-094-503-00	1	1	1	1	1	1
126	Support plate and spring stud assembly (3 housing studs)	5-26-5020-00	1	1	1	1	1	1
131	Pivot pin	9-29-4836-00		1	1	1	1	1
142S	Mounting screws	9-25-9013-00	3	3	3	3	3	3
<b>AC Brakes</b>								
Z	No. 4 solenoid kit		5-96-5047-01	1	1	1	1	1
AC	No. 4 coil kit 60 Hz	115/230 Vac	5-66-6407-33	1	1			
		230/460 Vac	5-66-6409-33	1	1			
		115 Vac	5-66-6401-33	1	1			
		230 Vac	5-66-6402-33	1	1			
		460 Vac	5-66-6404-33	1	1			
		575 Vac	5-66-6405-33	1	1			
	No. K4 coil kit 60 Hz	115/230 Vac	5-66-6457-33			1		
		230/460 Vac	5-66-6459-33			1		
		115 Vac	5-66-6451-33			1		
		230 Vac	5-66-6452-33			1		
		460 Vac	5-66-6454-33			1		
	No. K4+ coil kit 60 Hz	575 Vac	5-66-6455-33			1		
		115/230 Vac	5-66-6407-23				1	1
		230/460 Vac	5-66-6409-23				1	1
		115 Vac	5-66-6401-23				1	1
	No. M4+ coil kit 60 Hz	230 Vac	5-66-6402-23				1	1
460 Vac		5-66-6404-23				1	1	
575 Vac		5-66-6405-23				1	1	
115/230 Vac		5-66-6457-23					1	
230/460 Vac		5-66-6459-23					1	
CC	Brake release interlock switch (optional)	115 Vac	5-66-6451-23					1
		230 Vac	5-66-6452-23					1
		460 Vac	5-66-6454-23					1
		575 Vac	5-66-6455-23					1
			5-57-5526-00	1	1	1	1	1

## Solenoid and Coil Assembly



**Table 3**  
Contents of Kits and Assemblies

Item	Kit Description
A	Hardware kit - NEMA 4X (5-66-1020-00) 1 - Endplate oil seal 1 - Drain plug 3 - Housing nuts 3 - Housing nut seal washers 2 - Endplate conduit pipe plugs 1 - Housing to endplate gasket
3	Stationary disc kit (5-66-8354-00) 1 - Stationary disc
3A	Stationary disc kit (5-66-8355-00) 2 - Stationary discs with springs
4	Friction disc kit (5-66-8462-00) 1 - Friction disc
DP	Disc pack kit (5-66-860X-00) 2 or 3 - Friction disc(s) 2 or 3 - Stationary disc(s) 6 or 9 - Stationary disc separator springs
16	Hub and screw assembly - all types, all bores (5-16-5153-00-01*) 1 - Brake hub 2 - Set screws
Z	No. 4 solenoid kit (5-96-5047-01) 1 - Plunger 1 - Solenoid link 1 - Frame (including mounting bracket) 1 - Solenoid link cap screw 1 - Solenoid link nut 3 - Solenoid mounting screws
AC AD	No. 4 AC coil kit (5-66-64-XX-X3) and Coil / Top Plunger guide / Wire nut
CC	Brake release interlock switch (5-57-5526-00) 1 - Microswitch 1 - Mounting bracket 2 - Bracket mounting screws 2 - Switch mounting screws 2 - Lock washers 2 - Nuts 2 - Leadwire assembly

## Optional Modification Kits

**TABLE 4**

Catalog Mod Number	Description	Part Number↓	Torque (lb-ft)		
			3 & 6	10 & 15	20 & 25
			Brake Model Number→		
			1-056-911X 1-056-921X	1-056-931X 1-056-941X	1-056-951X 1-056-961X
M4	Brass stationary disc	8-003-513-02	2	2	3
M13	Space heater 115 Vac 230 Vac	5-27-2004-00 5-27-2005-00	1 1	1 1	1 1
M17	Terminal strip	5-63-0524-00	1	1	1
M21	Vertical spring kit (2-disc) (3 disc)	5-63-0539-00 5-63-0525-00	1	1	1

Catalog Mod Number	Description	Part Number↓	Torque (lb-ft)				
			3 & 6	10	15 & 20	25	
			Brake Model Number→				
			1-056-914-00 1-056-924-00	1-056-934-00	1-056-944-00 1-056-954-00	1-056-964-00	
M6	No. 4 Class 'H' coil kit 60 Hz	115/230 Vac	5-96-6407-05	1			
		230/460 Vac	5-96-6409-05	1			
		115 Vac	5-96-6401-05	1			
		230 Vac	5-96-6402-05	1			
		460 Vac	5-96-6404-05	1			
		575 Vac	5-96-6405-05	1			
	No. K4 Class 'H' coil kit 60 Hz	115/230 Vac	5-96-6457-05		1		
		230/460 Vac	5-96-6459-05		1		
		115 Vac	5-96-6451-05		1		
		230 Vac	5-96-6452-05		1		
		460 Vac	5-96-6454-05		1		
		575 Vac	5-96-6455-05		1		
No. K4+ Class 'H' coil kit 60 Hz	115/230 Vac	5-96-6407-25			1		
	230/460 Vac	5-96-6409-25			1		
	115 Vac	5-96-6401-25			1		
	230 Vac	5-96-6402-25			1		
	460 Vac	5-96-6404-25			1		
	575 Vac	5-96-6405-25			1		
No. M4+ Class 'H' coil kit 60 Hz	115/230 Vac	5-96-6457-25				1	
	230/460 Vac	5-96-6459-25				1	
	115 Vac	5-96-6451-25				1	
	230 Vac	5-96-6452-25				1	
	460 Vac	5-96-6454-25				1	
	575 Vac	5-96-6455-25				1	

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