

Parts List for 82,000-22 Series Brakes (Portal Crane)

Information required when ordering replacement parts:

- Give part number of parts needed, brake model number and brake serial number. The brake model and serial number may identify special brakes not covered by this parts list.
- When ordering hubs, specify shaft diameter (hub bore) and keyway.
- Consult factory regarding support plate assembly for vertical and extra items.

General Information

- For installation and service instructions, see P/N 8-078-922-05.
- For vertical details, see P/N 8-078-932-05 and P/N 8-078-962-06.

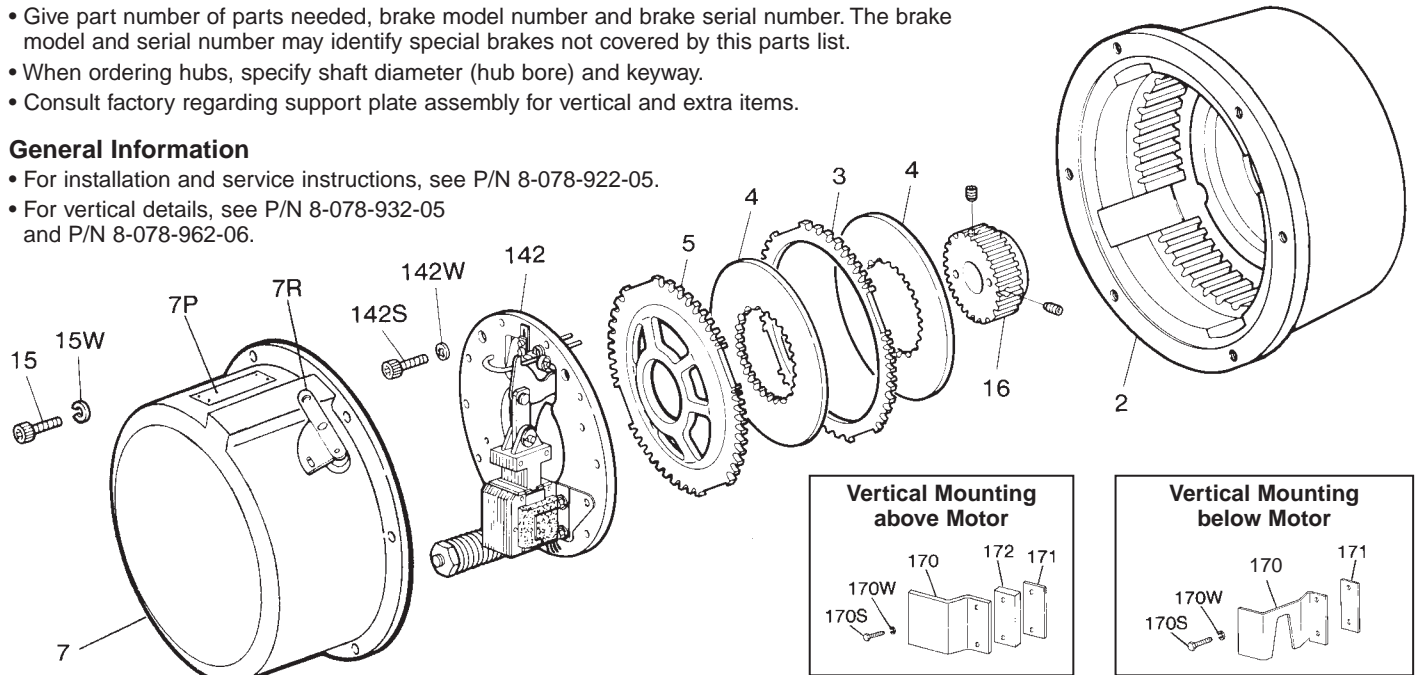


TABLE 1
Components of Standard Horizontal AC or DC Units

Item No.	Description	Part Number ↓	Torque (lb-ft)						
			125	175	230	330	440	550	
			AC	AC	AC	AC	AC	AC	
	Brake Model Number →		1-082-012-22	1-082-022-22	1-082-032-22	1-082-042-22	1-082-052-22	1-082-062-22	
2	Endplate and oil seal assembly	5-22-2011-00	1	1	1	1			
	Endplate and oil seal assembly	5-22-2012-00					1	1	
2S	Seal (component of endplate and seal assembly)	9-02-0015-00	1	1	1	1	1	1	
3	Stationary disc	8-003-206-01	1	1	2	2	3	4	
4	Friction disc	8-004-206-00	2	2	3	3	4	5	
5	Pressure plate	8-005-205-01			1	1		1	
	Pressure plate	8-005-206-01	1	1			1		
7	Housing, bearing and seal assembly (cast iron)	5-07-2019-00	1	1	1	1	1	1	
Optional	Housing, bearing and seal assembly (aluminum)	5-07-2119-00	1	1	1	1	1	1	
7R	Release handle	8-148-103-00	1	1	1	1	1	1	
7D	Pipe plug (drain)	9-33-0325-01	1	1	1	1	1	1	
7P	Warning plate	8-078-699-00	1	1	1	1	1	1	
not shown	Full release kit	5-55-2007-00	1	1	1	1	1	1	
15	Machine screw (housing)	9-17-5216-00	6	6	6	6	6	6	
15W	Lock washer (housing)	9-45-1352-00	6	6	6	6	6	6	
16	Hub and set screw assembly	5-16-2101-00	1	1					
	Hub and set screw assembly	5-16-2102-00			1	1			
	Hub and set screw assembly	5-16-2103-00					1		
	Hub and set screw assembly	5-16-2104-00						1	
69	Gasket (housing to endplate)	8-069-206-00	1	1	1	1	1	1	
140	Lead wire bushing (endplate) (internal connection only)	8-140-002-11	1	1	1	1		1	
	Lead wire bushing (endplate) (internal connection only)	8-140-002-13					1	1	
142	Support plate assembly (see Table 3 for components)	5-42-2071-34-09	1						
	Support plate assembly (see Table 3 for components)	5-42-2073-34-09		1					
	Support plate assembly (see Table 3 for components)	5-42-2075-34-09			1				
	Support plate assembly (see Table 3 for components)	5-42-2077-34-42				1	1	1	
142S	Cap screw (support plate)	9-17-5016-00	6	6	6	6	6	6	
142W	Conical spring washer (sup. plate) 1/4 I.D. x 9/16 O.D.	9-46-0006-00	6	6	6	6	6	6	

Torque (lb-ft)	125	175	230	330	440	550
Current	AC	AC	AC	AC	AC	AC
Brake Model Number →	1-082-012-22	1-082-022-22	1-082-032-22	1-082-042-22	1-082-052-22	1-082-062-22

TABLE 2
Components for Standard Modifications

Type of Modification	Item No.	Description (most items not shown)	Part Number ↓	1-082-012-22	1-082-022-22	1-082-032-22	1-082-042-22	1-082-052-22	1-082-062-22
Vertical Mounting above Motor	2	Endplate and oil seal assembly w/pins	5-22-2014-00	1	1	1	1		
	3	Endplate and oil seal assembly w/pins	5-22-2015-00					1	1
	5	Stationary disc	8-003-206-02	1	1	2	2	3	4
		Pressure plate	8-005-205-02			1	1		1
		Pressure plate	8-005-206-02	1	1			1	
	61	Vertical mounting pin	8-061-208-00	4	4	4	4		
	62	Vertical mounting pin	8-061-209-00					4	4
		Vertical mounting spring (red)	9-70-1105-00						4
		Vertical mounting spring (white)	9-70-1004-00					4	4
		Vertical mounting spring (blue)	9-70-1005-00			4	4	4	4
		Vertical mounting spring (green)	9-70-1106-00	4	4	4	4	4	4
		Vertical mounting spring (yellow)	9-70-1006-00	4	4	4	4	4	4
	141	Spring spacer (brass)	8-138-207-00	*	*	*	*	*	*
		Spring spacer (stainless steel)	8-138-208-00	*	*	*	*	*	*
	170	Plunger guide bracket							
	170S	Cap screw (bracket)	kit						
	170W	Lock washer (bracket)	5-55-2002-00	1	1	1	1	1	1
171	Shim (bracket)								
172	Spacer								
	Release plate	} components of support plate - vertical mounting	8-170-105-00	1	1	1	1	1	1
	Screw		9-16-3014-00	2	2	2	2	2	2
	Lock nut		9-40-3730-00	2	2	2	2	2	2
	Spring pin		9-32-4055-00	1	1	1	1	1	1
	Release rod		8-146-201-01	1	1	1	1	1	1
Foot Mounting	34	Foot mounting kit, comprised of:	5-55-2022-00						
	34S	Foot mounting bracket	8-034-205-01	1	1	1	1	1	1
	39W	Cap screw	9-17-1624-00	4	4	4	4	4	4
		Lock washer	9-45-0336-00	4	4	4	4	4	4
Vertical Mounting below Motor	3	Stationary disc	8-003-206-02	1	1	2	2	3	4
	5	Pressure plate (less pins - Item 61)	8-005-205-03			1	1		1
		Pressure plate (less pins - Item 61)	8-005-206-03	1	1			1	
	61	Vertical mounting pin	8-061-210-00	4	4				
		Vertical mounting pin	8-061-211-00			4	4		
		Vertical mounting pin	8-061-212-00					4	
		Vertical mounting pin	8-061-213-00						4
	62	Vertical mounting spring (green)	9-70-1106-00						4
		Vertical mounting spring (black)	9-70-1007-00					4	4
		Vertical mounting spring (natural)	9-70-1008-00			4	4	4	4
		Vertical mounting spring (orange)	9-70-1009-00	4	4	4	4	4	4
	141	Spring spacer (brass)	8-138-207-00	*	*	*	*	*	*
		Spring spacer (stainless steel)	8-138-208-00	*	*	*	*	*	*
170	Plunger guide bracket (AC)	8-170-204-00	1	1	1	1	1	1	
170S	Cap screw (bracket)	8-350-002-00	2	2	2	2	2	2	
170W	Lock washer (bracket)	9-45-0330-00	2	2	2	2	2	2	
171	Shim (bracket)	8-454-016-00	*	*	*	*	*	*	
Brass Parts (horizontal brakes)	3	Stationary disc	8-003-208-01	1	1	2	2	3	4
	4	Friction disc	8-004-208-00	2	2	3	3	4	5
	5	Pressure plate	8-005-207-01			1	1		1
		Pressure plate	8-005-208-01	1	1			1	
Space Heater	not shown	Heater (115 volt circuit)	9-62-2058-00	1	1	1	1	1	1
		Heater (230 volt circuit)	9-62-2061-00	1	1	1	1	1	1
		Clamp (heater)	9-61-0077-00	1	1	1	1	1	1
		Screw	9-25-7321-00	1	1	1	1	1	1

*As required.

TABLE 3
Components of Support Plate Assemblies

			Brake Size Torque (lb-ft)	125	175	230	330 440 550
			Assembly Part Number→	5-42-2071-34-09	5-42-2073-34-09	5-42-2075-34-09	5-42-2077-34-42
Item No.	Description	Part Number ↓					
8	Solenoid lever and pinion assembly (comprised of Items 28, 32, 32R, 54, 71, 141 and 141A)	5-96-7382-00	1	1	1	1	1
11	Pressure spring (green)	9-70-4601-00	1				
	Pressure spring (yellow)	9-70-6001-00		1	1		1
	Pressure spring (red)	9-70-5801-00					
12	Solenoid assembly	see Table 4	1	1	1	1	1
13	Solenoid link and bearing assembly	5-55-2006-00	1	1	1	1	1
13C	Cap screw (solenoid link)	8-157-703-00	1	1	1	1	1
13N	Nut (solenoid link)	9-40-3732-00	1	1	1	1	1
17	Lever arm assembly	5-17-2001-00	1	1	1	1	1
17B	Pressure button	9-25-1908-00	2	2	2	2	2
17E	Eccentric sleeve (lever arm)	8-054-201-00	1	1	1	1	1
17S	Set screw (lever arm)	9-22-1004-00	2	2	2	2	2
19	Pressure spring nut	8-019-202-01	1	1	1	1	1
22	Solenoid lever stop	8-022-603-00	1	1	1	1	1
28	Solenoid lever (component of Item 8)		1	1	1	1	1
32	Pinion (component of Item 8)		1	1	1	1	1
32R	Retaining ring (component of Item 8)		1	1	1	1	1
53	Manual release spring tube	8-053-201-00	1	1	1	1	1
53P	Roll pin (spring tube)	9-32-4012-00	1	1	1	1	1
54	Sleeve (component of Item 8)		1	1	1	1	1
55	Actuator (component of Item 159)	8-170-211-00	1	1	1	1	1
55N	Nut (component of Item 159)	9-40-3730-00	1	1	1	1	1
55S	Machine screw (component of Item 159)	9-10-3040-00	1	1	1	1	1
59	Release spring	9-71-0004-00	1	1	1	1	1
71	Wrap spring (component of Item 8)		1	1	1	1	1
76	Wrap spring stop	8-076-203-00	1	1	1	1	1
76A	Holding plate (wrap spring stop)	8-076-204-00	1	1	1	1	1
76S	Cap screw (spring stop)	9-17-2812-00	2	2	2	2	2
76W	Lock washer (spring stop)	9-45-1328-00	2	2	2	2	2
126	Support plate and bearing assembly	5-26-2004-00	1	1	1	1	1
130	Pivot pin (lever arm)	8-118-204-00	1	1	1	1	1
131	Pivot pin (solenoid lever)	8-131-201-00	1	1	1	1	1
131R	Retaining ring (pivot pin)	9-03-0020-00	5	5	5	5	5
132	Cap screw (solenoid mounting)	8-350-008-00	4	4	4	4	4
132H	Holding plate (solenoid mounting)	8-076-207-00	2	2	2	2	2
132L	Lock plate (solenoid mounting)	8-076-206-00	2	2	2	2	2
134	Pressure spring spacer	8-134-001-02	1	1			
	Pressure spring spacer	8-134-001-03			1		
	Pressure spring spacer	8-134-001-05					1
138	Bearing (washer type)	8-138-201-00	8	8	8	8	8
138A	Bearing (washer type)	8-138-701-00	2	2	2	2	2
141	Wrap spring spacer	} component of item 8	*	*	*	*	*
141A	Wrap spring sleeve spacer		1	1	1	1	1
146	Release rod		8-146-201-00	1	1	1	1
146B	Ball bearing (release rod)		9-01-6801-00	1	1	1	1
146R	Retaining ring (release rod)	9-03-0007-00	1	1	1	1	1
152	Pressure spring stud	8-152-201-00	1	1	1	1	1
152P	Pivot pin (spring stud)	8-118-202-00	1	1	1	1	1
152R	Retaining ring (spring stud)	9-03-0019-00	2	2	2	2	2
159	Brake release interlock kit (side manual release)	5-55-2004-00	1	1	1	1	1
178	Instruction plate	8-078-054-00	1	1	1	1	1
178S	Drivescrew	9-25-1303-00	2	2	2	2	2
179	Solenoid mounting plate	8-179-205-01	1	1	1	1	1
179G	Grommet (mounting plate)	8-147-202-00	3	3	3	3	3
179S	Shoulder screw (mounting plate)	9-26-1108-00	3	3	3	3	3
179W	Washer (mounting plate)	8-138-202-00	3	3	3	3	3
170	Manual release plate	8-170-105-00	1	1	1	1	1
170S	Release plate screw	9-16-3014-01	2	2	2	2	2
170N	Release plate nut	9-40-3730-00	2	2	2	2	2

*As required

