

Competitive Interchange List
Armature Actuated Brakes
(European Metric Drop-In)

Lenze, Intorque Interchange								
Stearns				Lenze, Intorque				
Part Number	Mounting	Torque		Part Number		Mounting	Torque	
		lb-ft	Nm	Old Number	New Replacement		lb-ft	Nm
333-14010-XX-XX	72	3	4	14.44806XXX-	BFK458.06	72	3	4
333-24010-XX-XX	90	6	8	14.44808XXX-	BFK458.08	90	6	8
333-34010-XX-XX	112	12	16	14.44810XXX-	BFK458.10	112	12	16
333-44010-XX-XX	132	25	32	14.44812XXX-	BFK458.12	132	25	32
333-54010-XX-XX	145	45	60	14.44814XXX-	BFK458.14	145	45	60
333-64010-XX-XX	170	60	80	14.44816XXX-	BFK458.16	170	60	80
333-74020-XX-XX	196	110	150	14.44818XXX-	BFK458.18	196	110	150
333-84020-XX-XX	230	180	240	14.44820XXX-	BFK458.20	230	180	240
333-94020-XX-XX	278	300	400	14.44825XXX-	BFK458.25	278	265	360
Kebco Interchange								
Stearns				Kebco				
Part Number	Mounting	Torque		Part Number		Mounting	Torque	
		lb-ft	Nm	Standard	Manual Release		lb-ft	Nm
333-14010-XX-XX	72	3	4	02.08.210	02.08.230	72	3	4
333-24010-XX-XX	90	6	8	03.08.210	03.08.230	90	5.9	8
333-34010-XX-XX	112	12	16	04.08.210	04.08.230	112	11.8	16
333-44010-XX-XX	132	25	32	05.08.210	05.08.230	132	23.6	32
333-54010-XX-XX	145	45	60	06.08.210	06.08.230	145	44.3	60
333-64010-XX-XX	170	60	80	07.08.210	07.08.230	170	73.8	100
333-74020-XX-XX	196	110	150	08.08.210	08.08.230	196	110.6	150
333-84020-XX-XX	230	180	240	09.08.210	09.08.230	230	184.4	250
333-94020-XX-XX	278	300	400	10.08.210	10.08.230	278	295	400
				Single Spring				
				Standard	Manual Release			
320-54010-XX-XX	54	1.5	2	01.31.210	01.31.230	66	1.5	2
333-14010-XX-XX	72	3	4	02.31.210	02.31.230	75	3	4
333-24010-XX-XX	90	6	8	03.31.210	03.31.230	87	5.9	8
333-34010-XX-XX	112	12	16	04.31.210	04.31.230	102	11.8	16
333-44010-XX-XX	132	25	32	05.31.210	05.31.230	120	20.7	28
333-54010-XX-XX	145	45	60	06.31.210	06.31.230	140	36.9	50
333-64010-XX-XX	170	60	80	07.31.210	07.31.230	170	73.8	100
333-74020-XX-XX	196	110	150	08.31.210	08.31.230	206	147.5	200
333-84020-XX-XX	230	180	240					
Binder Interchange								
Stearns				Binder				
Part Number	Mounting	Torque		Part Number		Mounting	Torque	
		lb-ft	Nm	No Air Gap Adjust	Air Gap Adjust		lb-ft	Nm
333-14010-XX-XX	72	3	4	76 43108H00		72	3	4
333-24010-XX-XX	90	6	8	76 43110H00		90	5.9	8
333-34010-XX-XX	112	12	16	76 43111H00		112	11.8	16
333-44010-XX-XX	132	25	32	76 43113H00		132	25	32
333-54010-XX-XX	145	45	60	76 43114H00		145	44.3	60
333-64010-XX-XX	170	60	80	76 43116H00		170	60	80
333-74020-XX-XX	196	110	150	76 43119H00		196	110.6	150
333-84020-XX-XX	230	180	240	76 73124H00		230	180	240
333-24010-XX-XX	90	6	8		76 43108A00	72	3	4
333-34010-XX-XX	112	12	16		76 43110A00	88	7.4	10
333-44010-XX-XX	132	25	32		76 43111A00	100	14.8	120
333-54010-XX-XX	145	45	60		76 43113A00	120	29.5	40
333-64010-XX-XX	170	60	80		76 43116A00	150	60	80

Warner Interchange							
Stearns				Warner			
Part Number	Mounting	Torque		Part Number	Mounting	Torque	
		lb-ft	Nm			lb-ft	Nm
333-14010-XX-XX	72	3	4	ERD 5	72	3.7	5
333-24010-XX-XX	90	6	8	ERD 10	90	7.4	10
333-34010-XX-XX	112	12	16	ERD 20	112	14.8	20
333-44010-XX-XX	132	25	32	ERD 35	132	25.8	35
333-54010-XX-XX	145	45	60	ERD 60	145	44.3	60
333-64010-XX-XX	170	60	80	ERD 100	170	73.8	100
333-74020-XX-XX	196	110	150	ERD 170	196	125.4	170
333-84020-XX-XX	230	180	240	ERD 300	230	221.3	300
Precima Interchange							
Stearns				Precima			
Part Number	Mounting	Torque		Part Number	Mounting	Torque	
		lb-ft	Nm			lb-ft	Nm
333-14010-XX-XX	72	3	4	FDB 08	72	3.7	5
333-24010-XX-XX	90	6	8	FDB 10	90	7.4	10
333-34010-XX-XX	112	12	16	FDB 13	112	14.8	20
333-44010-XX-XX	132	25	32	FDB 15	132	29.5	40
333-54010-XX-XX	145	45	60	FDB 17	145	44.3	60
333-64010-XX-XX	170	60	80	FDB 20	170	66.4	90
333-74020-XX-XX	196	110	150	FDB 23	196	110.6	150
Mayr Interchange							
Stearns				Mayr			
Part Number	Mounting	Torque		Part Number	Mounting	Torque	
		lb-ft	Nm			lb-ft	Nm
333-14010-XX-XX	72	3	4	3-80X.41	58	2.2	3
333-14010-XX-XX	72	3	4	4-80X.41	72	4.4	6
333-24010-XX-XX	90	6	8	53-80X.41	90	8.9	12
333-34010-XX-XX	112	12	16	6-80X.41	112	19.2	26
333-44010-XX-XX	132	25	32	73-80X.41	124	36.9	50
333-64010-XX-XX	170	60	80	8-80X.41	156	73.8	100
333-74020-XX-XX	196	110	150	9-80X.41	175	147.5	200
333-84020-XX-XX	230	180	240	10-80X.41	215	295.0	400
333-94020-XX-XX	278	300	400	113-80X.41	280	590.0	800
Stromag Interchange							
Stearns				Stromag			
Part Number	Mounting	Torque		Part Number	Mounting	Torque	
		lb-ft	Nm			lb-ft	Nm
333-14010-XX-XX	72	3	4	NFK-0.5	88	3.7	5
333-24010-XX-XX	90	6	8				
333-24010-XX-XX	90	6	8	NFK-1	100	7.4	10
333-34010-XX-XX	112	12	16	NFK-2.5	120	18.4	25
333-44010-XX-XX	132	25	32				
333-54010-XX-XX	145	45	60	NFK-5	150	36.9	50
333-64010-XX-XX	170	60	80	NFK-10	170	73.8	100
333-74020-XX-XX	196	110	150	NFK-20	220	147.5	200
333-84020-XX-XX	230	180	240				
333-84020-XX-XX	230	180	240	NFK-30	220	221.3	300
333-94020-XX-XX	278	300	400	NFK-40	267	295.0	400

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