

# Stearns® Spring-Set Disc Brakes

## Brake Conversion Chart 55 Series vs. New 56 Series

**We've Added the Features You Want...  
But Not the Cost!**



The New 56 Series

55 Series	56 Series	55 Series	56 Series
"X" indicates modification indicator or variable for hub bore, voltage and lead wire location.			
1-055-011-X1-XXX	1-056-101-X0-XXX	1-055-715-X5-XX	1-056-715-X5-XX
1-055-012-X1-XXX	1-056-102-X0-XXX	1-055-715-X7-XX	1-056-715-X7-XX
1-055-015-X2-XXX	1-056-105-X0-XXX	1-055-716-X5-XX	1-056-716-X5-XX
1-055-016-X2-XXX	1-056-106-X0-XXX	1-055-716-X7-XX	1-056-716-X7-XX
1-055-021-X1-XXX	1-056-111-X0-XXX	1-055-721-X5-XX	1-056-721-X5-XX
1-055-022-X1-XXX	1-056-112-X0-XXX	1-055-721-X7-XX	1-056-721-X7-XX
1-055-025-X1-XXX	1-056-115-X0-XXX	1-055-722-X5-XX	1-056-722-X5-XX
1-055-026-X2-XXX	1-056-116-X0-XXX	1-055-722-X7-XX	1-056-722-X7-XX
1-055-031-X1-XXX	1-056-121-X0-XXX	1-055-725-X5-XX	1-056-725-X5-XX
1-055-032-X1-XXX	1-056-122-X0-XXX	1-055-725-X7-XX	1-056-725-X7-XX
1-055-035-X2-XXX	1-056-125-X0-XXX	1-055-726-X5-XX	1-056-726-X5-XX
1-055-036-X2-XXX	1-056-126-X0-XXX	1-055-726-X7-XX	1-056-726-X7-XX
1-055-043-X1-XXX	1-056-131-X0-XXX	1-055-741-X5-XX	1-056-731-X5-XX
1-055-044-X1-XXX	1-056-132-X0-XXX	1-055-741-X7-XX	1-056-731-X7-XX
1-055-047-X2-XXX	1-056-135-X0-XXX	1-055-742-X5-XX	1-056-732-X5-XX
1-055-048-X2-XXX	1-056-136-X0-XXX	1-055-742-X7-XX	1-056-732-X7-XX
1-055-051-X1-XXX	1-056-141-X0-XXX	1-055-745-X5-XX	1-056-735-X5-XX
1-055-052-X1-XXX	1-056-142-X0-XXX	1-055-745-X7-XX	1-056-735-X7-XX
1-055-053-X1-XXX	1-056-161-X0-XXX	1-055-751-X5-XX	1-056-741-X5-XX
1-055-054-X1-XXX	1-056-162-X0-XXX	1-055-751-X7-XX	1-056-741-X7-XX
1-055-055-X5-XXX	1-056-145-X0-XXX	1-055-752-X5-XX	1-056-742-X5-XX
1-055-056-X5-XXX	1-056-146-X0-XXX	1-055-752-X7-XX	1-056-742-X7-XX
1-055-057-X2-XXX	1-056-165-X0-XXX	1-055-755-X5-XX	1-056-745-X5-XX
1-055-058-X2-XXX	1-056-166-X0-XXX	1-055-755-X7-XX	1-056-745-X7-XX
1-055-501-X0-XXX	1-056-001-X0-XXX	1-055-756-X5-XX	1-056-746-X5-XX
1-055-505-X0-XXX	1-056-005-X0-XXX	1-055-756-X7-XX	1-056-746-X7-XX
1-055-511-X0-XXX	1-056-011-X0-XXX	1-057-511-X0-XXX	1-056-531-X0-XXX
1-055-515-X0-XXX	1-056-015-X0-XXX	1-057-515-X0-XXX	1-056-535-X0-XXX
1-055-521-X0-XXX	1-056-021-X0-XXX	1-057-521-X0-XXX	1-056-541-X0-XXX
1-055-525-X0-XXX	1-056-025-X0-XXX	1-057-525-X0-XXX	1-056-545-X0-XXX
1-055-531-X0-XXX	1-056-031-X0-XXX	1-057-531-X0-XXX	1-056-551-X0-XXX
1-055-535-X0-XXX	1-056-035-X0-XXX	1-057-535-X0-XXX	1-056-555-X0-XXX
1-055-541-X0-XXX	1-056-041-X0-XXX	1-057-541-X0-XXX	1-056-561-X0-XXX
1-055-545-X0-XXX	1-056-045-X0-XXX	1-057-545-X0-XXX	1-056-565-X0-XXX
1-055-701-X5-XXX	1-056-701-X5-XX		
1-055-701-X7-XXX	1-056-701-X7-XX		
1-055-702-X5-XX	1-056-702-X5-XX		
1-055-702-X7-XX	1-056-702-X7-XX		
1-055-705-X5-XX	1-056-705-X5-XX		
1-055-705-X7-XX	1-056-705-X7-XX		
1-055-711-X5-XX	1-056-711-X5-XX		
1-055-711-X7-XX	1-056-711-X7-XX		
1-055-712-X5-XX	1-056-712-X5-XX		
1-055-712-X7-XX	1-056-712-X7-XX		

Part number structure example:

1-056-001- H 0 - B Q F — Lead wire position  
 — Voltage  
 — Hub bore  
 — Modification

Note: Hubs between 55 and 56 Series are not interchangeable. Brakes less hub, i.e., (1-056-001-X0-QF) will require identification of hub bore and keyway (except couplers).

For part numbers not found, please consult Stearns Division.